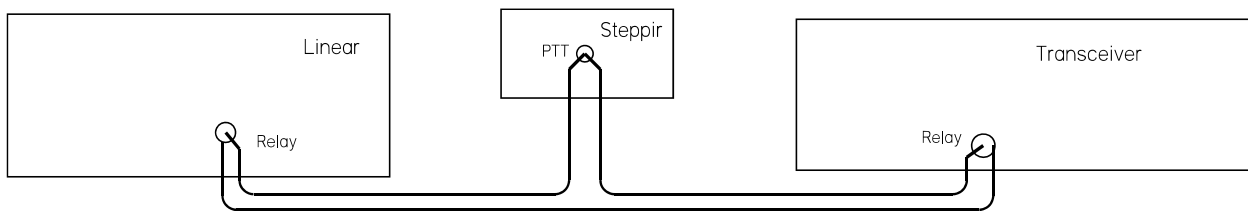


How to install the optional PTT relay board.

1. Unplug the controller power.
2. Remove the controller top cover by removing the screws on both sides of the case, 4 total.
3. Locate the two headers J5 and J8.
4. Carefully line up the two connectors on the PTT relay board (J3 and J4)
5. Press down on the PTT board and J2 on the PTT board until J2 snaps into the hole in the rear panel.
6. Reinstall the controller cover and apply power.

The PTT relay is a isolated relay using the **tip** and **first ring** of the 3.5mm. The barrel is ground to keep things isolated. The relay is normally closed and opens when the Steppir is tuning.



You should break the Linear Key line and install this Relay in-line.

When the Steppir is tuning the Green LED will be lit on the Relay Board.

The relay is rated for ½ amp at 200Vdc.